

Work Order ID 116420

April-15-14 1:47:29 PM

\*116420\*

Item ID: D4410-9

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Trigger

Start Date: 4/15/14

Start Qty: 20.00

\*20\* 22

Cust Item ID:

Required Date: 4/29/14

Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 14-04-15 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4410

C

100

0.00

\*100\*

Mill Conv

Memo

0.00

Conventional Milling Machine

FACE MATERIAL TO .250" +.000/-.005"

22

0

my 14-05-03

105

0.00

\*105\*

Waterjet

Memo

0.00

FLOW CNC Waterjet

CUT AS PER DWG

DWG REV: \_\_\_\_\_

PROG REV: \_\_\_\_\_

DEBURR

22

my 14-05-03

April-15-14 1:47:29 PM

Page 2

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\*20\***

**Cust Item ID:**

**Start Qty:** 20.00

**Required Date:** 4/29/14**Req'd Qty: 20.00**

\*20\*

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

**Insp.  
Stamp**

0.00

**\*110\***

OC

## Memo

0.00

## Quality Control

120

0.00

**\*120\***

Mill Conv

## Memo

0.00

### Conventional Milling Machine

1- FACE TRIGGER IF NECESSARY PER DWG  
2- MILL .125" RAD AND DRILL & TAP AS PER DWG

DEBURR

125

QC2- Inspect parts off machine FAI/FAIB

0.00

\*125\*

OC

## Memo

0.00

### Quality Control



April-15-14 1:47:29 PM

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**Accept**

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 4/15/14      **Start Qty:** 20.00      **\*20\***

**Cust Item ID:**

**Required Date:** 4/29/14      **Req'd Qty:** 20.00      **\*20\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

### Operation Description

## Set Up/ Run Hours

| Tool ID | Tool # | Plan Code |
|---------|--------|-----------|
|---------|--------|-----------|

**Accept  
Qty**

Reject  
Qty

### Reject Number

**Insp.  
Stamp**

190

QC3- Inspect Part Finish

0.00

**\*190\***

OC

## Memo

0.00

## Quality Control

NOV 14 2014

220

Identify as per dwg & Stock Location: SF103 0.00

0.00

\*220\*

### Packaging

## Memo

0.00

## Packaging

230

|   |      |
|---|------|
| QC21- Final Inspection - Work Order Release | 0.00 |
|---|------|

0.00

**\*230\***

QC

## Memo

0.00

## Quality Control

# Picklist Print

April-15-14 1:47:32 PM

Page 1

Work Order ID: 116420

\*116420\*

Parent Item: D4410-9

\*D4410-9\*

Parent Item Name: Trigger

Start Date: 4/15/14

Required Date: 4/29/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 11-11-02 JLM VERIFIED BY:DD

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6B0.250X02.50<br>0        |                        | Purchased     | No          |                     |                  |                 | f                  | 27.4900        |             | 1            |               |                |        |

\*M6061T6B0 250X02 500\*

\*\*

3.417'

14-05-03

6061-T6 Bar 0.25 x 2.50

Location

Loc Qty

Loc Code

MAT049

27.49

106652

4

121192

0.75

124443

3

M128247

19.74

3.417'

## FIRST ARTICLE INSPECTION CHECKLIST

|                     |  |                       |  |                    |  |                 |  |                              |  |  |  |
|---------------------|--|-----------------------|--|--------------------|--|-----------------|--|------------------------------|--|--|--|
| <b>Measured by:</b> |  | <i>mm/B. A. S. A.</i> |  | <b>Audited by:</b> |  | <i>20</i>       |  | <b>Preliminary Approval:</b> |  |  |  |
| <b>Date:</b>        |  | <i>14/05/03</i>       |  | <b>Date:</b>       |  | <i>14-11-11</i> |  | <b>Date:</b>                 |  |  |  |

|            |             |               |  |  |  |  |                   |                 |  |
|------------|-------------|---------------|--|--|--|--|-------------------|-----------------|--|
| <b>Rev</b> | <b>Date</b> | <b>Change</b> |  |  |  |  | <b>Revised by</b> | <b>Approved</b> |  |
| A          | 12.02.01    | New Issue     |  |  |  |  | KJ                |                 |  |

8 7 6 5 4 3 2 1

D

C

B

A

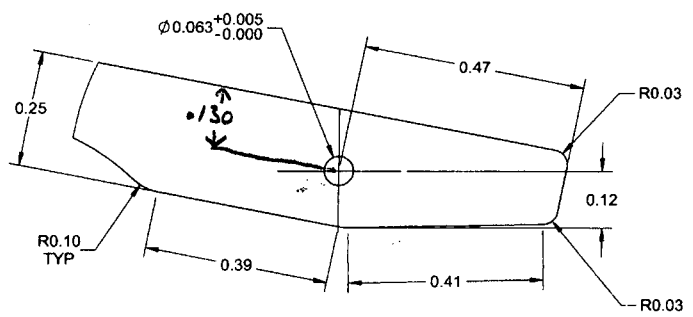
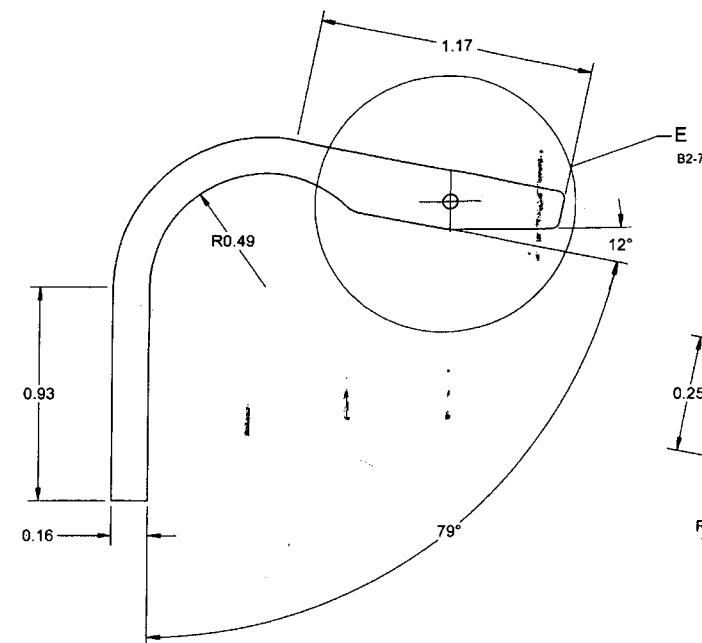
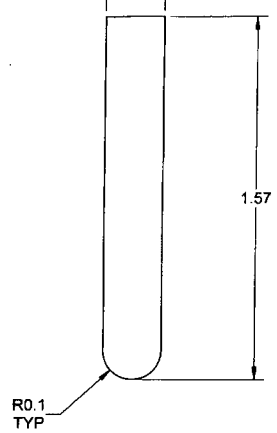
D

C

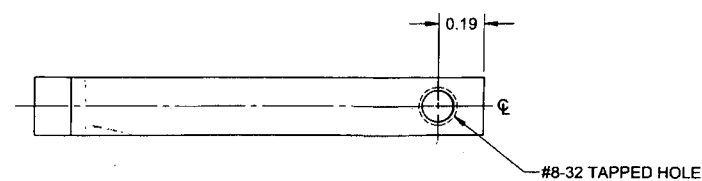
B

A

0.250<sup>+0.000</sup>  
-0.005  
REF



**DETAIL E**  
D4-7



**D4410-9 TRIGGER**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.250 THK  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF. DART SPEC. M6061T6S.250
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.01 lbs

APPROVED

|            |          |   |               |
|------------|----------|---|---------------|
| DESIGN     | VS       | <b>DART AEROSPACE USA, INC.</b><br>KENT, WA   |               |
| DRAWN      | VS       |   |               |
| CHECKED    | DC       | DRAWING NO.   | REV. C        |
| MFG. APPR. | JFS      | <b>D4410</b>  | SHEET 9 OF 12 |
| APPROVED   | HS       | TITLE   | SCALE         |
| DE APPR.   | DS       | <b>CO-PILOT COLLECTIVE HEAD</b>   | NTS           |
| DATE       | 14.02.20 | COPYRIGHT © 2011 BY DART AEROSPACE USA, INC.<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. |               |

**RELEASED**  
2014-04-04  
AND

8 7 6 5 4 3 2 1

**DART**  
AEROSPACEDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053**PURCHASE ORDER****Purchase Order ID PO26491****Purchase Order Date** 11/12/2014**PO Print Date** 11/14/2014**Page Number** 2 of 3**Order From :**

VC-ATG001

A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE ROAD  
ROCKLAND, ON K4K 1T2  
CANADA**Ship To :** DART AEROSPACE LTD1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA**Contact Name****Vendor Phone** 613-446-4544**Ship To Contact****Ship To Phone****Ship Via:** VENDOR'S TRUCK**Ship Acct:****Buyer**

Chantal Lavoie

**Customer POID****Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

|   |        |                                  |            |      |        |         |
|---|--------|----------------------------------|------------|------|--------|---------|
| 3 | 126399 | 647.4312 LH UPPER<br>STRUT REV.A | 11/14/2014 | 6.00 | \$7.27 | \$43.64 |
|---|--------|----------------------------------|------------|------|--------|---------|

Yes

11/14/2014

FINISH: PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

PART ARE RUSH PLEASE ADVISE WHEN READY

**Line Total:** \$43.64

|   |        |                                  |            |      |        |         |
|---|--------|----------------------------------|------------|------|--------|---------|
| 4 | 126401 | 647.4313 RH UPPER<br>RAIL REV. A | 11/14/2014 | 6.00 | \$7.27 | \$43.64 |
|---|--------|----------------------------------|------------|------|--------|---------|

Yes

11/14/2014

FINISH: PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

PART ARE RUSH PLEASE ADVISE WHEN READY

**Line Total:** \$43.64

|   |        |                       |            |       |        |         |
|---|--------|-----------------------|------------|-------|--------|---------|
| 5 | 116420 | D4410-9 TRIGGER REV.C | 11/14/2014 | 21.00 | \$0.75 | \$15.75 |
|---|--------|-----------------------|------------|-------|--------|---------|

Yes

11/14/2014

FINISH: BLACK ANODIZE PER MIL-A-8625F TYPE III  
CLASS 2**Note:**

11/14/2014

SP 14-11-14





A.T.G. Industries Inc.  
731, rue Industrielle Rd.  
PLATING DEPARTMENT  
Rockland, On K4K 1T2  
Canada  
Ph: (613) 446-4544  
Fax: (613) 446-4556

### Pack List

Number: 63386

Date: 14-Nov-14

#### To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

#### Ship To

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7  
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

| Terms   |   | Ship Via |  |
|---|---|----------|--|
| Quantity  | Description   |          |  |
| 1<br>lot  | Part: 647.4310,4311,4312&4313<br><br>5 PCS 126393/647.4310<br>5 PCS 126398/647.4311<br>6 PCS 126399/647.4312<br>6 PCS 126401/647.4313<br><br>PRIME PER MIL-P-23377J TYPE I CLASS N<br><br>PAINT IS SUPPLIED BY CUSTOMER<br>Job: 20140785<br>PO: PO26491<br>Rev: Line: |          |  |
| 21<br>lot   | Part: D4410-9<br><br>BLACK ANODIZE<br>MIL-A-8625 TYPE II CLASS 2<br>Job: 20140786<br>PO: PO26491<br>Rev: Line:  |          |  |
| <p align="center">Certificate of Conformance</p> <p>A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.</p> <p align="center">ISO 9001 : 2008 REGISTERED<br/>ATG SALES-2010 TERMS APPLY</p> <p>DATE : 14/11/14</p> <p>CERTIFIED SIGNATURE : _____</p> <p>RECEIVER SIGNATURE : _____</p> |   |          |  |